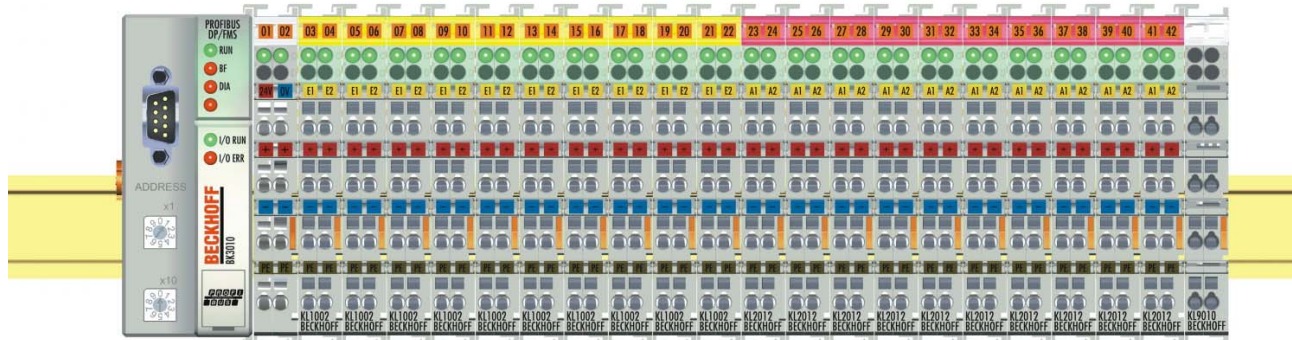
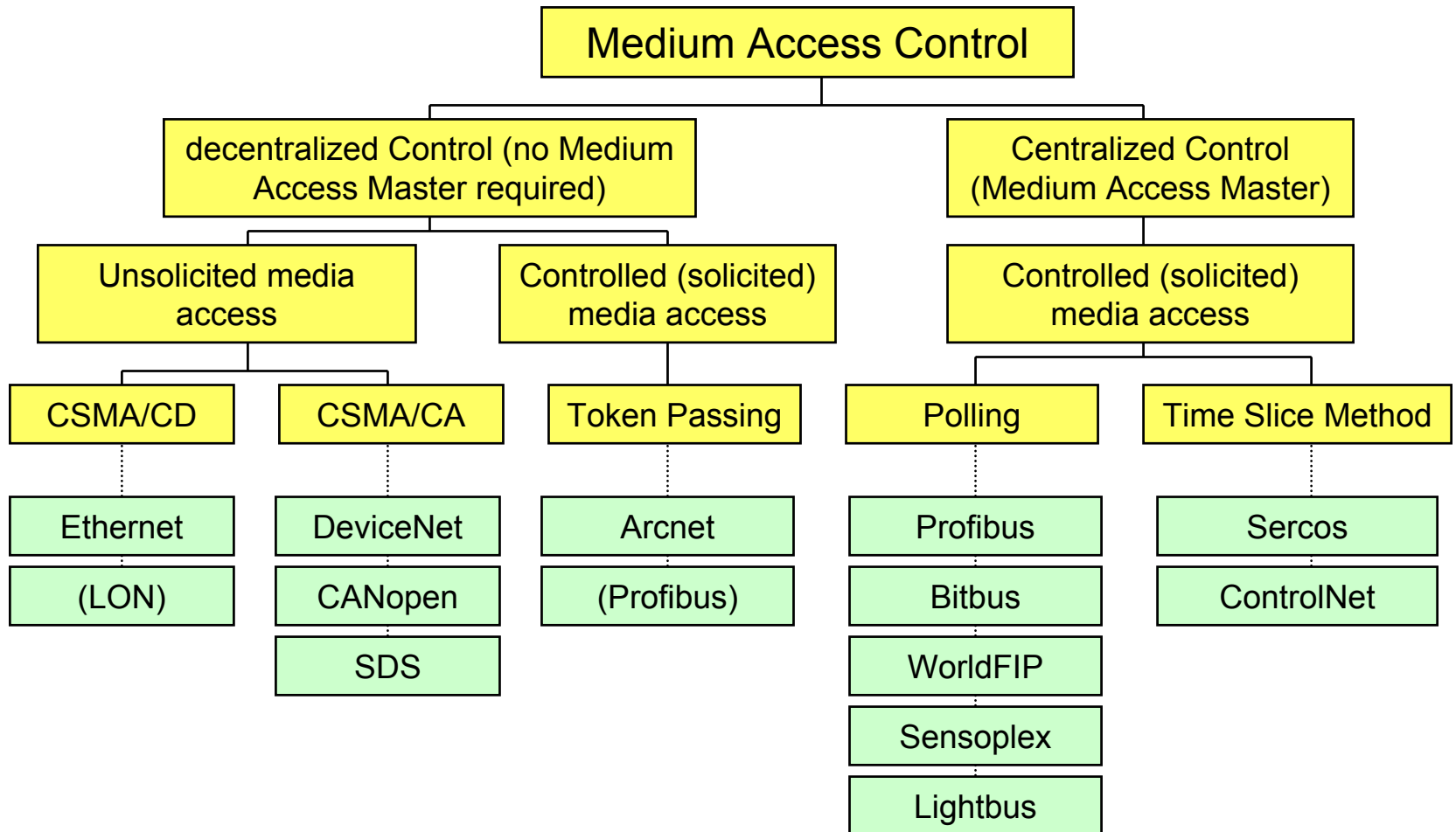


Features of Fieldbus Systems

- MAC: Medium Access Control
- Addressing
- Transmission Media
- Topology
- Node Hierarchy

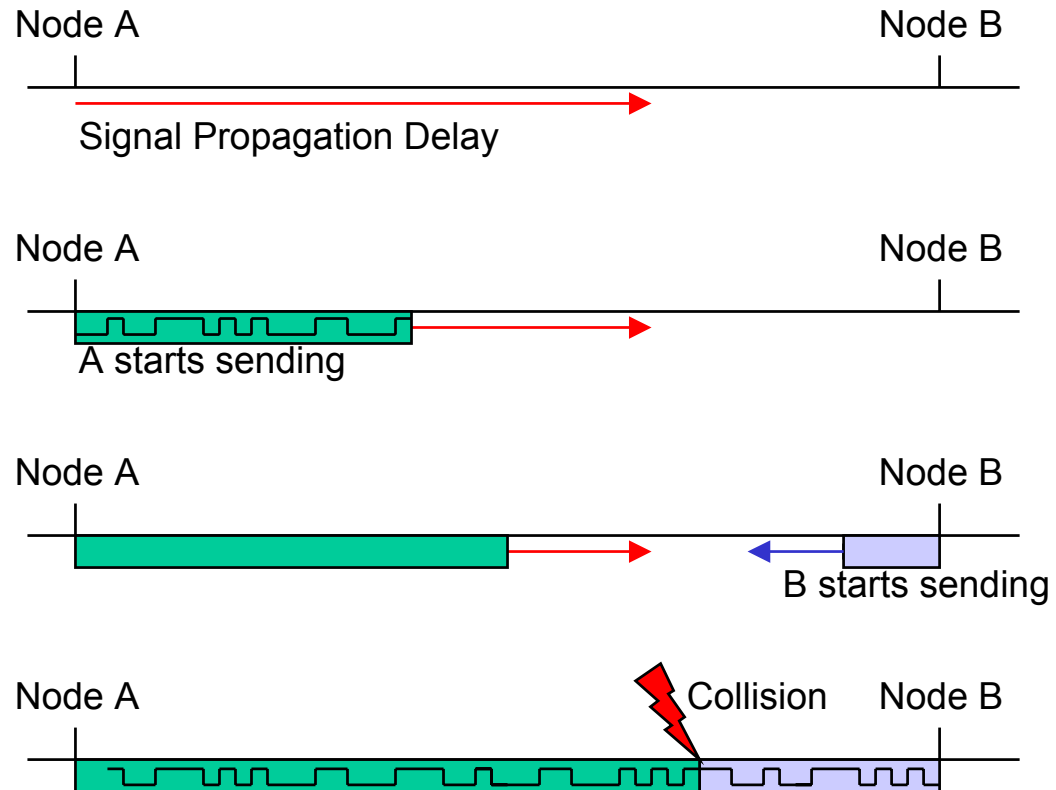


Medium Access Control



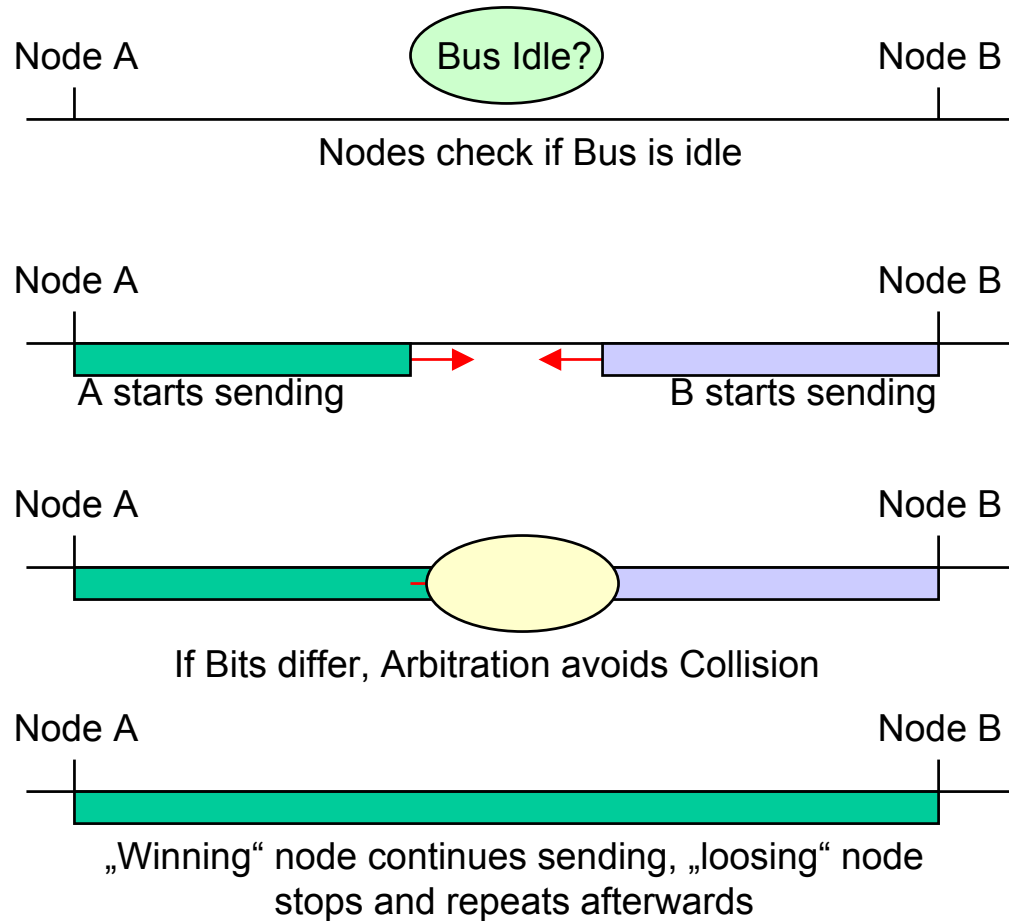
Medium Access Control: CSMA/CD

Carrier
Sense
Multiple
Access /
Collision
Detection



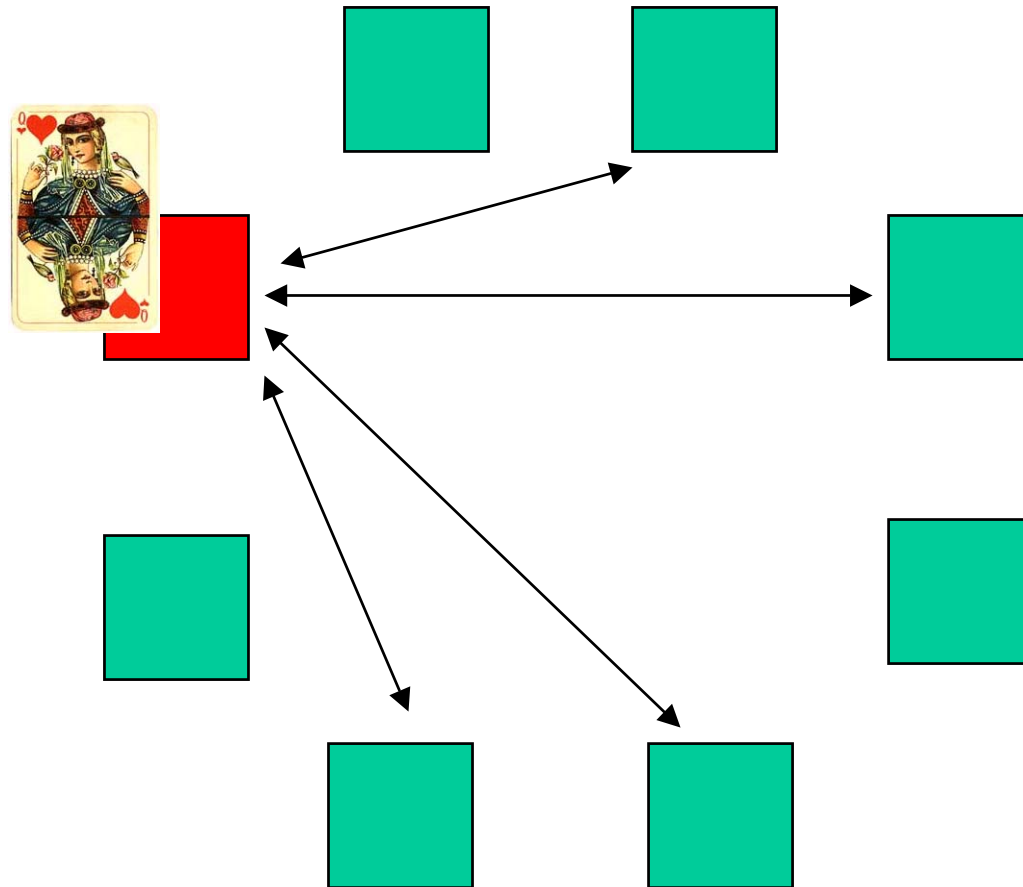
Medium Access Control: CSMA/CA

Carrier
Sense
Multiple
Access /
Collision
Avoiding
 (CAN
 based
 systems)



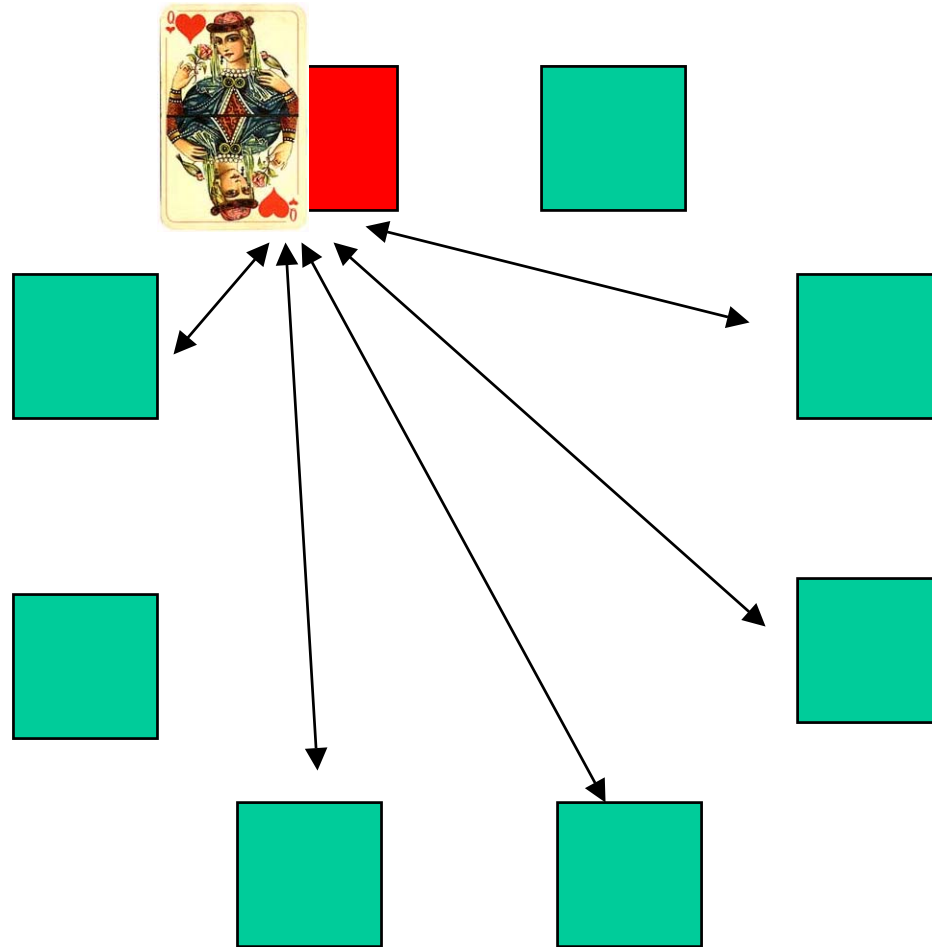
Medium Access Control: Token Passing

The node that holds the token controls the network traffic



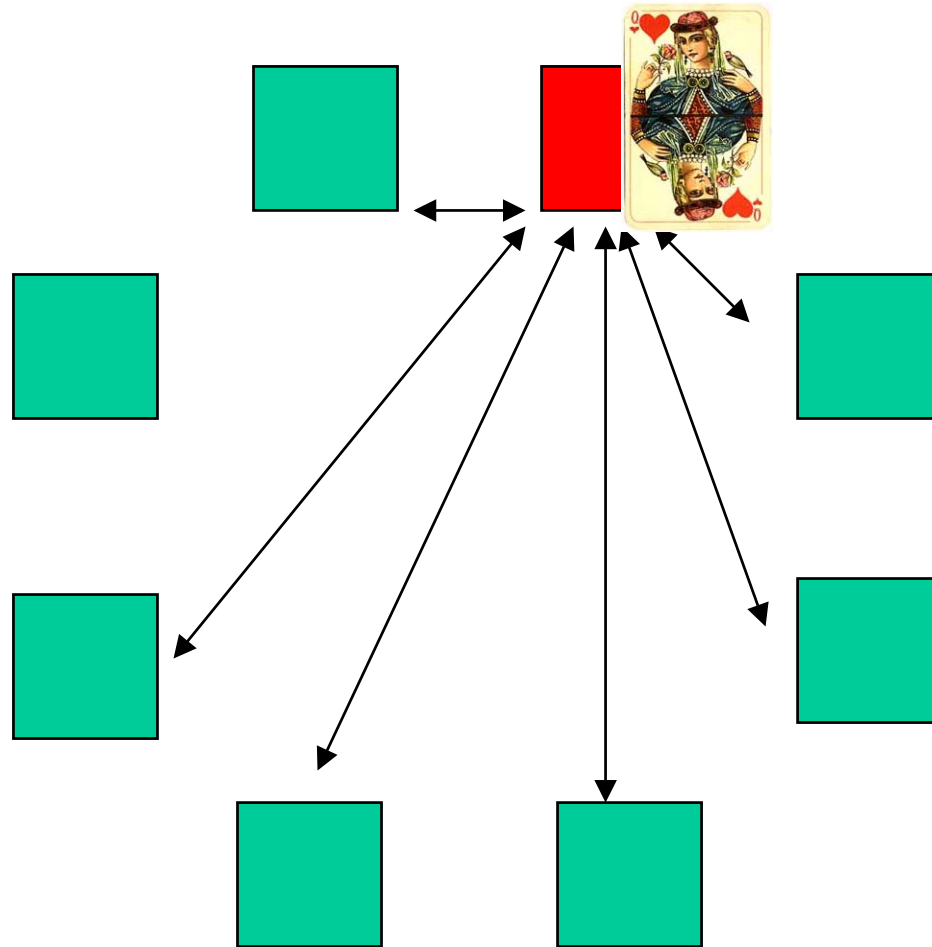
Medium Access Control: Token Passing

The node that holds the token controls the network traffic



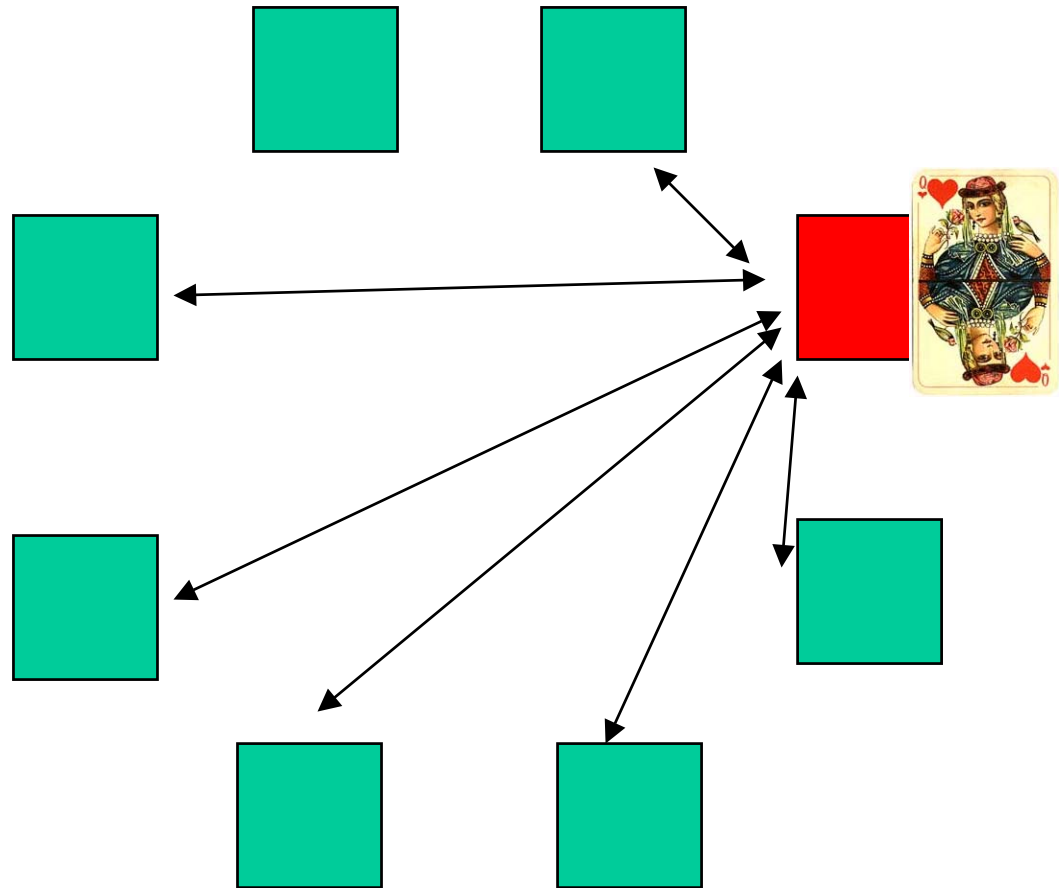
Medium Access Control: Token Passing

The node that holds the token controls the network traffic



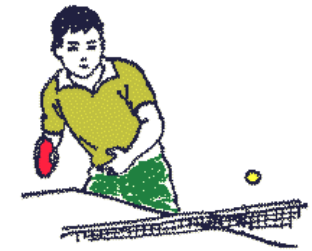
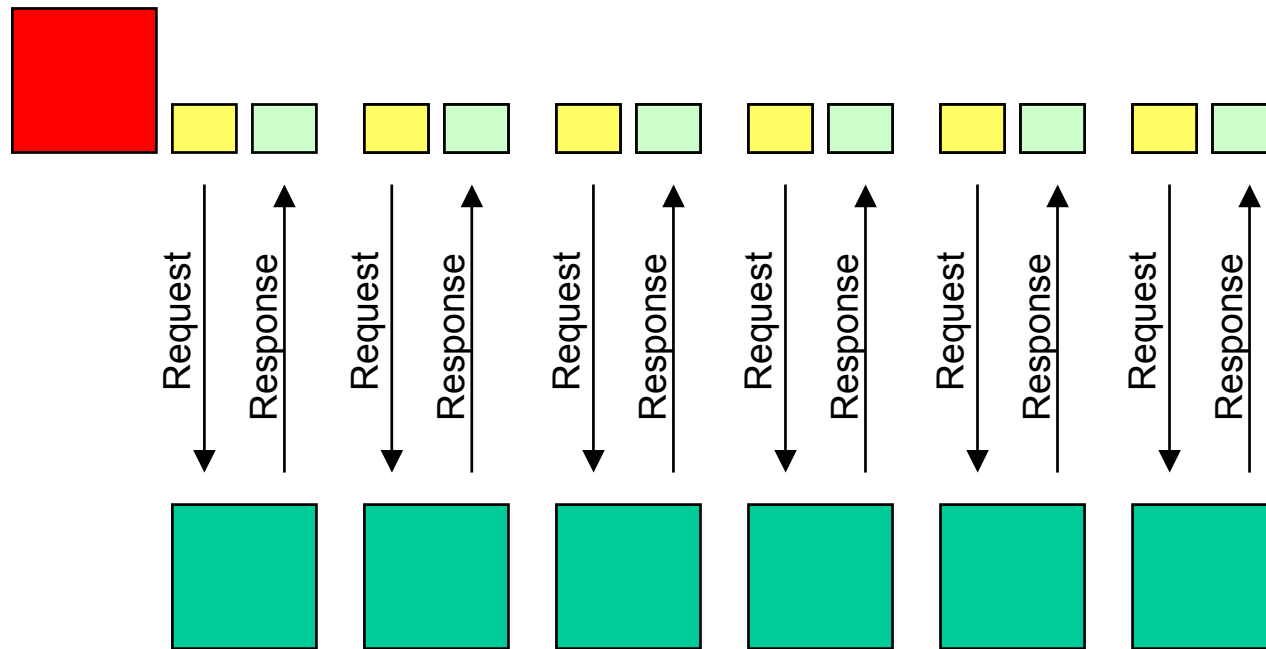
Medium Access Control: Token Passing

The node that holds the token controls the network traffic



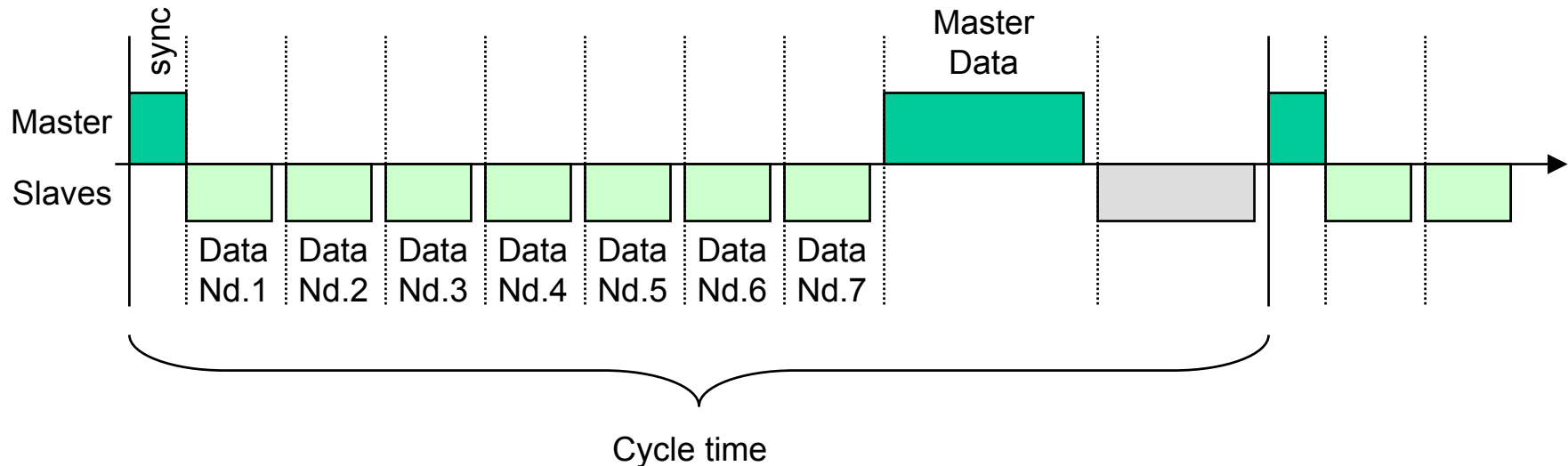
Medium Access Control: Polling

One master node polls the slave nodes



Medium Access Control: Time Slicing

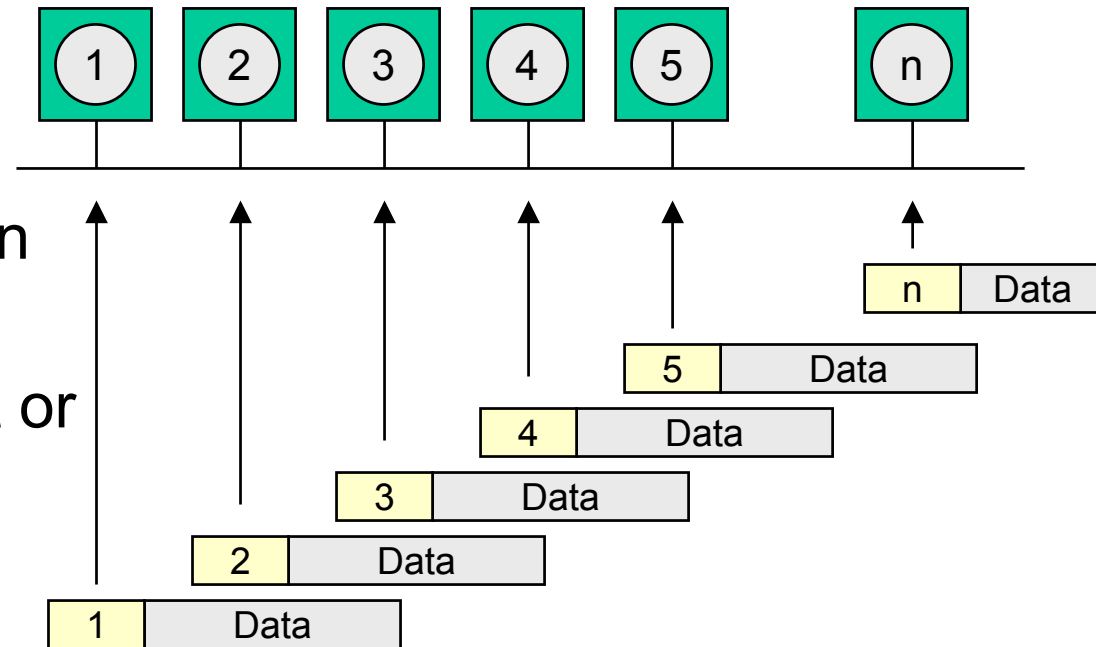
All nodes are synchronized and send within their time slice



Addressing

Node-Addressing

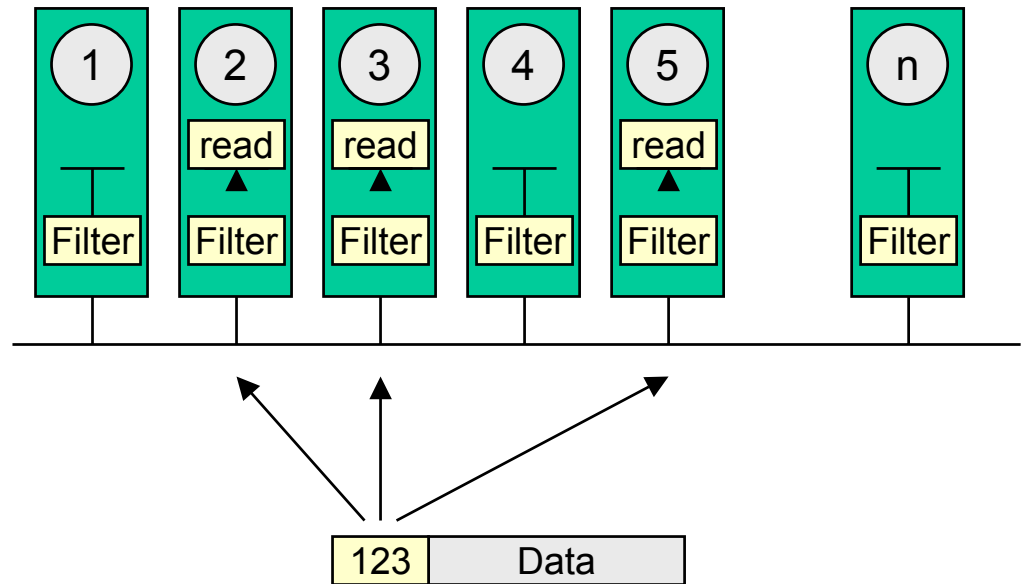
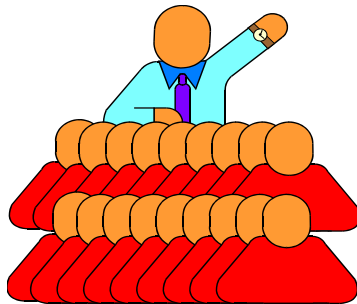
- Node processes Data with its destination address
- Peer to Peer, Multicast or Broadcast possible



Addressing

Telegram-Addressing

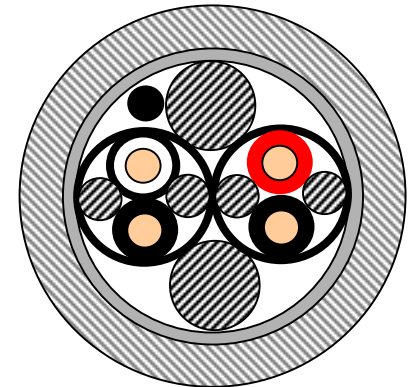
- Node processes Daten with the Ident-Number that he is interested in.
- Requires Broadcast



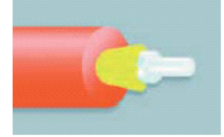
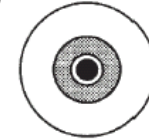
Transmission Media (Examples)

Copper:

- RS 485, 2/3/5-Wire
(Profibus, -DP, Interbus-S, LON, Bitbus...)
- ISO 11898, 2-Wire (+ GND)
(CAN "High Speed,,)
- Power Supply Line
(AS-Interface, LON, Interbus-Loop)
- Unshielded Twisted Pair (UTP)
(Ethernet 10BaseT)
- Koax-Wire
(Arcnet, Ethernet 10Base5, 10Base2)



Transmission Media (Examples)



Fiber Optics:

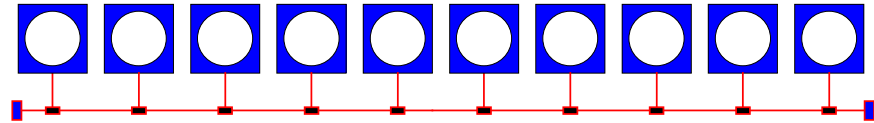
- Plastic Optical Fiber (POF) + HCS (hard clad silica)
(Beckhoff-Lightbus, Sercos, Interbus-S, Profibus)
- Glass Fibre (Single Mode + Multi Mode)

Type	Peak Wave Length	Damping	Max Length
POF	640...675nm	~2000 dB/km	40m
HCS	640..675nm	~7 dB/km	300m
Multi Mode	790..910nm	~3dB/km	1700m
Single Mode	1260..1380nm	~0,4 dB/km	10000m

Topology

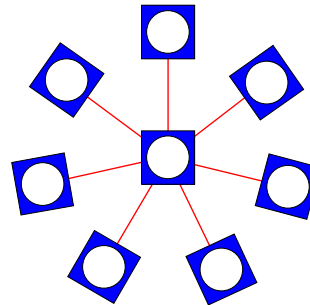
Bus / Line

- (electrical)



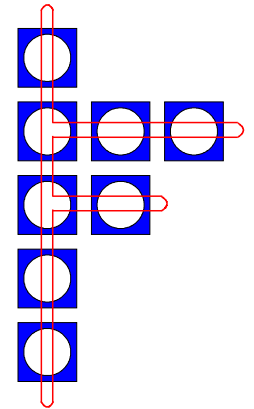
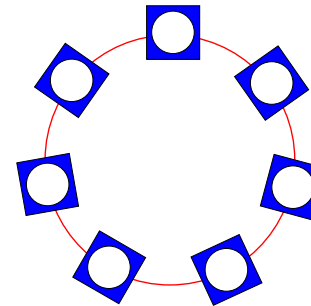
Star

- (electrical and optical)



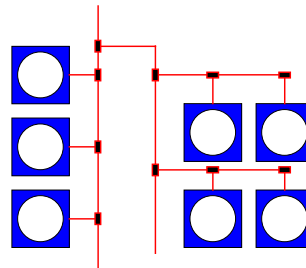
Ring

- (electrical and optical)
- With special types



Tree

- (electrical)



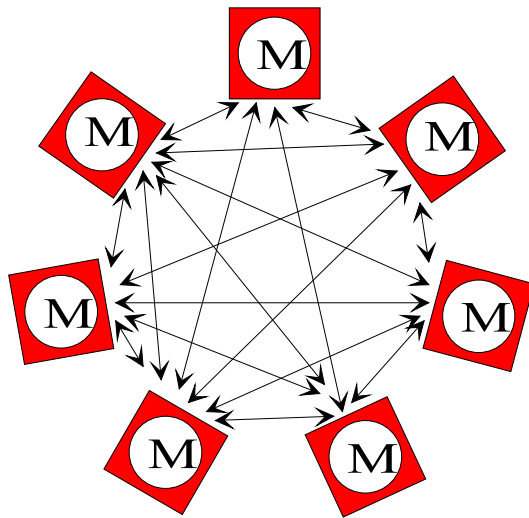
Node Hierarchy

Definitions:

Master: Node that controls the bus access and bus communication

Slave: Can only communicate with Master

Multi-Master System



Master-Slave-System

